

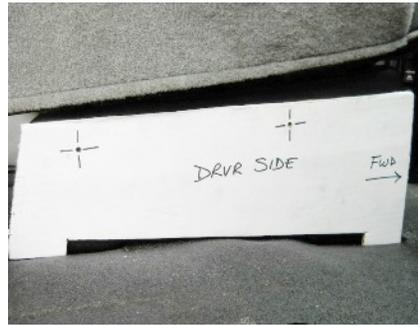
# Installing the 3<sup>rd</sup> man seat in the Ford E-series Van



Remove the console from the motorbox cover by reaching under and pressing down on the clip (red arrow) and lifting up on the console. Then remove the clip by drilling out the rivets with a 1/8" drill. Also remove the 2 screws (yellow arrows). Discard the screws and the clip.



Included in the kit is an upholstered panel that fits in the recessed area where the console was located. There are holes on the back side of the upholstered panel that land over the protrusions on the fiberglass motor cover. Align the upholstered panel over the protrusions and mount the panel onto the motor box with the 2 shorter screws on the driver side and the 2 longer screws on the passenger side (snug, but do not overtighten) the screws.



Inside the mounting kit, you will find some cardboard templates. attach with tape the two cardboard templates onto the sides of the driver and passenger seat bases. Make sure that the templates are resting on the floor as well. Mark the hole locations with a center punch. Remove the templates and drill the punch marks out to 1/2" diameter. Make sure that the brackets are carefully oriented as shown in the photos and mount them with the provided nuts, bolts and washers. Before drilling any of the holes in these instructions, make sure that you check for objects on the other side of where you are drilling. Now, mount the side rails onto the seat bases as shown in the photos above. Use the supplied nuts, bolts and washers. The side rails, when correctly installed, hang off the back of the seat bases a little bit, as shown (red circle).



Also inside the mounting kit, you will find the cardboard template for the seat belts. Set the floor template down as shown in the photo at left. Mark the floor with a white grease pencil or other suitable marker at the locations on the template for the seat belt bolts. Please **check for obstructions** under the van floor and under the mat before you center-punch and drill the 1/2" holes needed. (Please disregard the plywood flooring shown in the photo).



Once the holes are marked, pre drill with a 3/16" drill bit and finally with a 1/2" drill. There's a wire under the mat near the drilling locations which should not be a factor, but check under the mat and under the van floor before drilling anyway. Be sure to vacuum up all the metal chips you produced while drilling.

Installation video available on [YouTube](https://www.youtube.com)



The seat belts are installed such that the buckle end is next to the driver seat and the adjustable end is next to the passenger seat.



This photo is the under-floor view of the seat belt bolt and nut. Use the supplied backing plates under the floor as shown.



Install the cross rails onto the side rails as shown in the photo at left. Make sure that the cross-rails are mounted UNDER the side rails (red circles).



Flip up the lower seat cushion to reveal the plastic tray. Remove the tray and screw holding the nylon strap.



This is the back view of the 3<sup>rd</sup> man seat resting on the brackets. Center the seat between the van's driver and passenger chairs.



With the tray removed, the bolts and spacers used to attach the seat assembly to the brackets are visible. Use the supplied spacers to adjust the height and angle of the 3<sup>rd</sup> man seat to your satisfaction.



Once the seat assembly is bolted to the brackets, feed the seat belts up through the elastic straps attached to the side of the seat hinges



Here's the completed installation, spaced evenly between the driver and passenger seats



**cyclevan.com**  
**sprinterworld.com**  
**732-238-3110**  
6 WILLIAM ST. SOUTH RIVER, NJ 08882

Rev 103114